

# FREEFLOW

## Ready-Mix Joint Compound

### Professional Benefits

Mid-weight product with the versatility of All-Purpose

Lower shrinkage and easier to sand

Runs smoothly in automatic taping tools

**Freeman Ready-Mix Freeflow Joint Compound** is formulated for use in automatic taping tools, embedding drywall tape, finishing joints, fasteners, and drywall trims. Freeflow is a mid-weight product blending the best qualities of All Purpose and Lite Joint Compounds.

|                    | Description / Properties                                                                | Taping | Fasteners | Texture | Skim        | Shrinkage | Adhesion  | Sanding | Rewetting | Benefits                                                                                                                                |
|--------------------|-----------------------------------------------------------------------------------------|--------|-----------|---------|-------------|-----------|-----------|---------|-----------|-----------------------------------------------------------------------------------------------------------------------------------------|
| <b>All Purpose</b> | Versatile for many applications                                                         | ✓      | ✓         | ✓       | ✓           | Medium    | Excellent | Good    | Lowest    | Excellent adhesion<br>Harder surface. Resistant to rewetting<br>One material for the entire project                                     |
| <b>Topping</b>     | A finishing product with smooth workability                                             |        |           | ✓       | Recommended | Medium    | Very Good | Easy    | Very Low  | Excellent workability. Easy to sand<br>Available in a yellow tint<br>Recommended as a skim coat<br>Vacuum processed to reduce cratering |
| <b>Freeflow</b>    | A mid-weight product with the versatility of all purpose and the workability of Topping | ✓      | ✓         | ✓       | ✓           | Very Low  | Very Good | Easy    | Lowest    | Versatility of All-Purpose<br>Lower shrinkage and easier to sand<br>Runs smoothly in automatic taping tools                             |
| <b>Lite</b>        | 30% lighter than All Purpose                                                            | ✓      | ✓         | ✓       | ✓           | Lowest    | Good      | Easiest | Medium    | 30% lighter than All Purpose<br>Easiest to sand<br>Lowest shrinkage<br>Smooth workability                                               |



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**Delivery and Storage of Materials:** Store material in a covered area protected from extremes in temperature. Keep product from freezing. Do not store in direct sunlight.

**Environmental Conditions:** A minimum temperature of 50° and adequate ventilation is to be achieved and maintained 24 hours prior to application and continued until the materials are completely dry. See DWFC – Joint Compound Drying Time – The Impact of Environmental Conditions.

**Mixing:** Hand mixing is recommended to reduce air in product. If thinner viscosity is required use only clean potable water. Avoid overmixing and over thinning. Do not mix with other products.

**Application:** Apply according to ASTM C840-13 Standard Specification for Application and Finishing of Gypsum Board and Freeman Products, Inc. recommendations.

**Coverage:** Approximately 9.4 gal/1000 sq ft depending on job conditions and application method.

**Cleanup:** Clean all tools, equipment and exposed skin with soapy water and rinse with clean potable water. Clean all drips and spills immediately with a damp cloth.

**Sanding:** Wet sanding recommended. If dry sanding, wear a NIOSH/MSHA approved respirator, eye protection and cover exposed areas of skin. Provide adequate ventilation.

**Decorating:** Surface must be clean, dry and free of dust prior to decorating. Application of surface treatment such as Freeman 555, SpeedSkim, and SpeedSkim+ prior to decorating is recommended. Follow application directions of decorating products manufacturer.

**Compliance with Standards:** : Freeman Lite Ready Mix Joint Compound will meet or exceed ASTM C475 Standard Specification for Joint Compound and Joint Tape for Finishing Gypsum Board when tested according to ASTM C474 Standard Test Methods for Joint Treatment Materials for Gypsum Board Construction.

For a complete copy of warranty information contact:  
**Freeman Products, Inc. 1-800-364-2763**  
**[www.freemandrywall.com](http://www.freemandrywall.com)**